

ALPHA® IPA (ISOPROPYL ALCOHOL)

DESCRIPTION

ALPHA IPA is the recommended thinner for several Alpha fluxes. It can be also used as a solvent, cleaner, degreaser or different industrial applications wherever appropriate.

READ ENTIRE TECHNICAL DATA SHEET BEFORE USING THIS PRODUCT

APPLICATION GUIDELINES

For thinner application, Alpha IPA is used to restore the flux to its proper, specific gravity or acid number.

The solvent system is an important factor in determining the effectiveness of soldering fluxes. On exposure to air, alcohol solvents contained in most fluxes begin to evaporate, thus changing the physical properties of the original material. Evaporation loss may adversely affect the surface tension, wetting power and overall quality of the material. To restore the soldering flux to its original consistency and maintain maximum product efficiency, only the recommended compatible thinning material should be used.

Please request Alpha's Application Bulletin titled ALPHA Solids Control of Low Solids Fluxes for solids control using specific gravity or (for fluxes<5% solids) for solids control using titration.

TECHNICAL SPECIFICATION

Physical Properties	Typical Values
Appearance	Clear, Colorless Liquid
Specific Gravity @ 25 °C	0.783
Flash Point (Tag Closed Cup)	53 °F (13 °C)
Container Size	1, 5 & 55 Gallons;
	10 & 25 Liters
Shelf Life (from Mfg. Date)	1080 Days







SAFETY & WARNING

It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use. **Safety Data Sheets are available at MacdermidAlpha.com/assembly-solutions/knowledge-base**

CONTACT INFORMATION

To confirm this document is the most recent version, please contact Assembly@MacDermidAlpha.com

www.macdermidalpha.com

North America 109 Corporate Blvd. South Plainfield, NJ 07080, USA 800.367.5460 Europe

Unit 2, Genesis Business Park Albert Drive Woking, Surrey, GU21 5RW, UK 01483.758400 Asia

8/F., Paul Y. Centre 51 Hung To Road Kwun Tong, Kowloon, Hong Kong 852.3190.3100

Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588

DISCLAIMER: All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. No statement or recommendation shall constitute a representation unless set forth in an agreement signed by officers of seller and manufacturer. NO WARRANTY OF MERCHANTABILITY, WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY IS MADE. The following warranty is made in lieu of such warranties and all other warranties, express, implied, or statutory. Products are warranted to be free from defects in material and workmanship at the time sold. The sole obligation of seller and manufacturer under this warranty shall be to replace any noncompliant product at the time sold. Under no circumstances shall manufacturer or seller be liable for any loss, damage or expense, direct, incidental or consequential, arising out of the inability to use the product. Notwithstanding the foregoing, if products are supplied in response to a customer request that specifies operating parameters beyond those stated above, or if products are used under conditions exceeding said parameters, the customer by acceptance or use thereof assumes all risk of product failure and of all direct, indirect, incidental and consequential damages that may result from use of the products under such conditions, and agrees to exonerate, indemnify, defend and hold harmless MacDermid, Incorporated and its affiliates therefrom. No suggestion for product use nor anything contained herein shall be construed as a recommendation to use any product in a manner that infringes any patent or other intellectual property rights, and seller and manufacturer assume no responsibility or liability for any such infringement.

© 2019 MacDermid, Inc. and its group of companies. All rights reserved. "(R)" and "TM" are registered trademarks or trademarks of MacDermid, Inc. and its group of companies in the United States and/or



Issue: 10 August 2021