ER2225

Epoxy Resin

DESCRIPTION

ER2225 is a two-part filled, high Tg, thermally conductive epoxy encapsulation resin which has primarily been developed for encapsulation of electrical components that require high temperature resistance.

READ ENTIRE TECHNICAL BULLETIN BEFORE USING THIS PRODUCT

FEATURES AND BENEFITS

- Good chemical resistance; offers good protection in a range of environments
- Excellent adhesion to a wide range of substrates
- Wide operating temperature range; excellent high temperature performance
- High thermal conductivity

APPROVALS

Standard	Status
RoHS Compliant (2015/863/EU)	Yes
UL Approval	No

PRODUCT INFORMATION

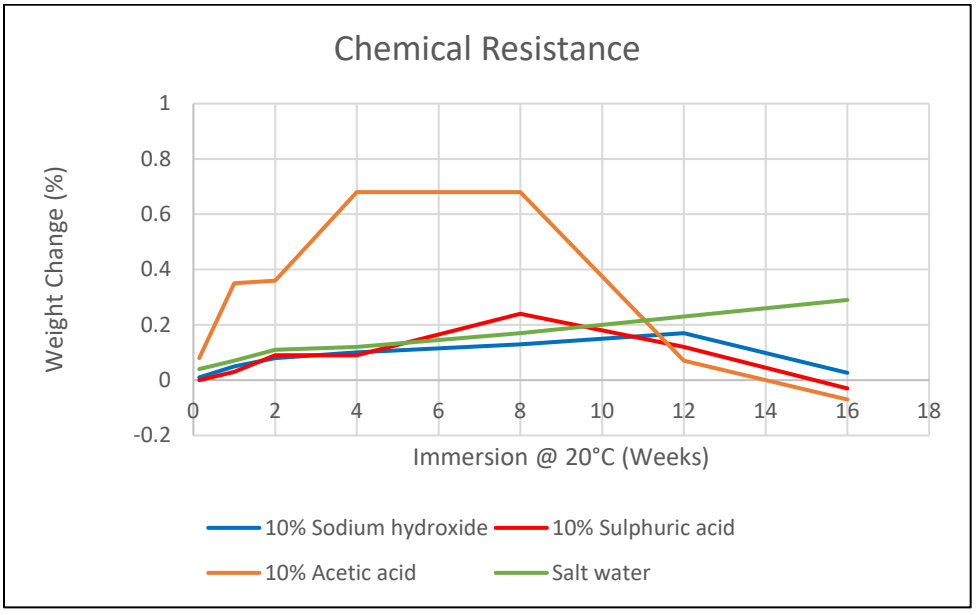
For available packaging sizes please visit:

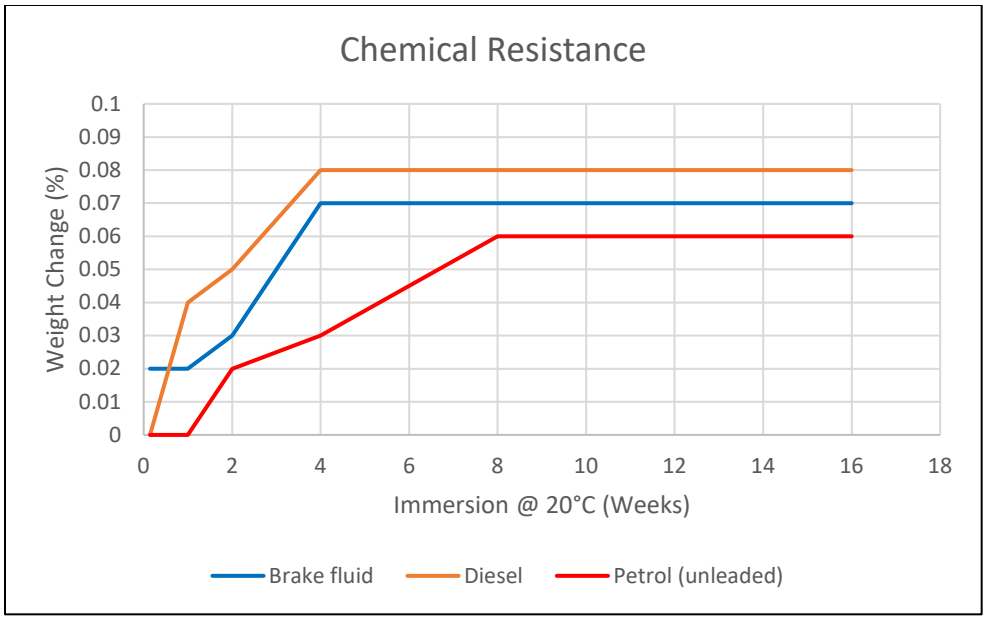
electrolube.com

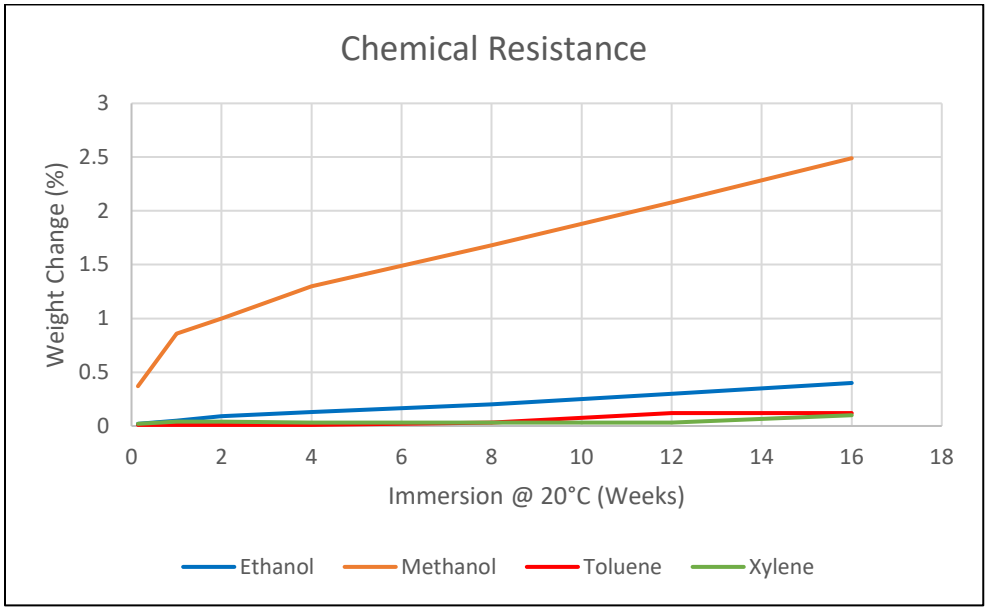
PHYSICAL PROPERTIES

Category	Results
Liquid Properties	
Base Material	Epoxy
Color Part A - Resin Part B - Hardener	 Black Colorless to light brown
Density Part A - Resin (g/mL) Part B - Hardener (g/mL)	 1.58 0.96
Viscosity (mPa s 23 °C) Part A Part B Mixed System	 70000 to 100000 50 to 100 10000 to 12000
Mix Ratio Weight Volume	 7.68:1 4.67:1
Usable Life (20 °C)	50 minutes
Gel Time (23 °C)	2 hours
Cure Time 23 °C 60 °C 100 °C	 24 hours 2 hours 30 minutes
Storage Conditions	Dry Conditions: Above 15 °C, Below 35 °C
Shelf Life	12 Months
Shrinkage	<0.5%
Cured System	
Color (Mixed System)	Black
Thermal Conductivity (W/m.K)	1.10
Cured Density (g/mL)	1.52

Category	Results
Temperature Range (°C)	-40 to 180
Max Temperature Range (Short Term (°C)/30 Mins) (Application and Geometry Dependent)	210
Volume Resistivity (ohm-cm)	10^{14}
Dielectric Strength (kV/mm)	12
Shore Hardness 23 °C 60 °C 100 °C	 D93 D92 D92
Flame Retardancy	No
Coefficient of Expansion (ppm)	67
Water Absorption 10 days @ 20 °C / 1 hour @ 100 °C	< 0.25%



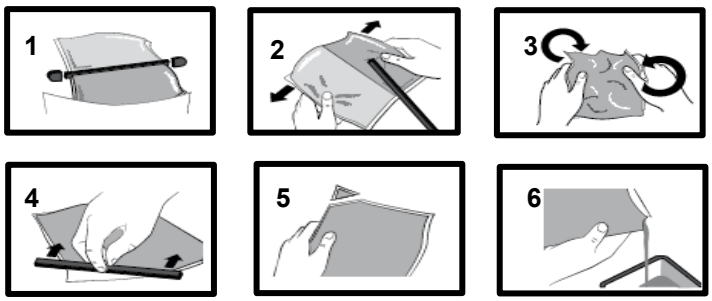

Chemical Resistance
Weight Change (%)
0.1
0.09
0.08
0.07
0.06
0.05
0.04
0.03
0.02
0.01
0
0
2
4
6
8
10
12
14
16
18
Immersion @ 20°C (Weeks)
Brake fluid
Diesel
Petrol (unleaded)


Chemical Resistance
Weight Change (%)
3
2.5
2
1.5
1
0.5
0
0
2
4
6
8
10
12
14
16
18
Immersion @ 20°C (Weeks)
Ethanol
Methanol
Toluene
Xylene

APPLICATION GUIDELINES – RESIN PACKS

Mixing Procedures

When in Resin pack form, the resin and hardener are mixed by removing the clip and moving the contents around inside the pack until thoroughly mixed. To remove the clip, remove both end caps, grip each end of the pack, and pull apart gently. By using the removed clip, take special care to push unmixed material from the corners of the pack. Mixing normally takes from three to four minutes depending on the skill of the operator and the size of the pack. Both the resin and hardener are evacuated prior to packing so the system is ready for use immediately after mixing. The corner may be cut from the pack so that it may be used as a simple dispenser. There is also a YouTube video (Epoxy Mixing Instructions) available on the Electrolube channel to show the mixing process.



APPLICATION GUIDELINES - BULK

Bulk Mixing

When mixing, care must be taken to avoid the introduction of excessive amounts of air. Automatic mixing equipment is available which will not only mix both the resin and hardener accurately in the correct ratio but do this without introducing air. Containers of Part A (Resin) and Part B (Hardener) should be kept sealed at all times when not in use to prevent the ingress of moisture. Bulk material must be thoroughly mixed before use. Incomplete mixing or use of the wrong mix ratio will result in erratic or partial curing.

GENERAL

Sedimentation of the resin has been minimised by careful attention to the formulation. However, any sediment which may have occurred over long periods of time must be dispersed before removing any material from the container. This dispersion can be carried out (if necessary) by stirring with a broad bladed spatula or gently rolling the can. Take care not to introduce excessive amounts of air during this operation or it may be necessary to re-evacuate the resin. Sedimentation will be accelerated by storage at high temperatures. Sedimentation found in resin packs forms no problem since the sediment is re-mixed when the pack is used.

ADDITIONAL INFORMATION

Cleaning: It is far easier for machines & containers to be cleaned before the resin has been allowed to cure. RRS is suitable for cleaning machines and containers and cured resin may be slowly softened and removed by soaking in our RRS.

Curing: Do not heat cure large volumes immediately, allow these to gel at room temperature and post-cure at high temperature if required (refer to liquid properties for details). Small volumes (250 mL) may be heat cured immediately.

Storage: When storing under very cold conditions, the hardener may crystallise. If this occurs, simply warm (60 °C) the container gently until all crystals have re-melted. Resin packs must be kept flat during heating.

SAFETY & WARNING

It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use. **Safety Data Sheets are available.**

CONTACT INFORMATION

To confirm this document is the most recent version, please contact
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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE . Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588