



## Safety Data Sheet

### Section 1. Identification

**Product name** : ALPHA® WS-820 Solder Paste SACX® Plus 0807 87.5-4-M18  
**Product code** : 157132  
**Product type** : Solid.  
**Date of issue/Date of revision** : September 20 2023.

<b>Manufacturer - Supplier</b>	<b>Telephone no.:</b>	<b>Emergency phone:</b>
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### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
AQUATIC HAZARD (ACUTE) - Category 3  
AQUATIC HAZARD (LONG-TERM) - Category 3

#### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H412 - Harmful to aquatic life with long lasting effects.

#### Precautionary statements

**Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
P273 - Avoid release to the environment.  
P261 - Avoid breathing dust.  
P264 - Wash thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.

**Response** :

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## Section 2. Hazards identification

P363 - Wash contaminated clothing before reuse.  
P302 + P352 - IF ON SKIN: Wash with plenty of water.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 - If eye irritation persists: Get medical advice or attention.

**Storage** : P405 - Store locked up.

**Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
tin	80-100	7440-31-5
Amine	1-10	-
Alkoxylated alcohol.	1-10	-
Rosin/Resin	0.1-1.0	-
surfactant	0.001-0.01	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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## Section 4. First aid measures

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
  - irritation
  - redness
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

### Specific hazards arising from the chemical

#### Hazardous thermal decomposition products

- Specific hazards arising from the chemical** : This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
  - carbon dioxide
  - carbon monoxide
  - nitrogen oxides
  - metal oxide/oxides

### Special protective actions for fire-fighters

#### Special protective equipment for fire-fighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 10°C (32 to 50°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

tin	<b>ACGIH TLV (United States, 3/2017).</b> TWA: 2 mg/m <sup>3</sup> , (as Sn) 8 hours. <b>NIOSH REL (United States, 10/2016).</b> TWA: 2 mg/m <sup>3</sup> , (as Sn) 10 hours. <b>OSHA PEL (United States, 6/2016).</b> TWA: 2 mg/m <sup>3</sup> , (as Sn) 8 hours.
Rosin/Resin	<b>ACGIH TLV (United States, 3/2017). Skin sensitizer. Inhalation sensitizer.</b>

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

<b>Physical state</b>	: Solid. [Paste.]
<b>Color</b>	: Gray.
<b>Odor</b>	: Mild.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: Not available.
<b>Melting point/freezing point</b>	: Not available.
<b>Boiling point, initial boiling point, and boiling range</b>	: Not available.
<b>Flash point</b>	: Closed cup: >93.333°C (>200°F) [Tag Closed Cup]
<b>Evaporation rate</b>	: Not available.
<b>Flammability</b>	: Not available.
<b>Lower and upper explosion limit/flammability limit</b>	: Not applicable.
<b>Vapor pressure</b>	: Not available.
<b>Relative vapor density</b>	: Not applicable.
<b>Relative density</b>	: Not available.
<b>Solubility</b>	: Insoluble in the following materials: cold water and hot water.
<b>VOC</b>	: 27.2 g/l
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not applicable.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not applicable.
<b>Flow time (ISO 2431)</b>	: Not available.
<b><u>Particle characteristics</u></b>	
<b>Median particle size</b>	: Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Incompatibility with various substances</b>	: Slightly reactive or incompatible with the following materials: oxidizing materials, reducing materials, combustible materials, organic materials, metals, acids, alkalis and moisture.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>Hazardous polymerization</b>	: Under normal conditions of storage and use, hazardous polymerization will not occur.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
tin	LD50 Oral	Rat	>2000 mg/kg	-
Amine	LD50 Oral	Rat	3.28 g/kg	-
Alkoxylated alcohol.	LD50 Oral	Rat	>500 mg/kg	-
	LD50 Oral	Rat	1260 mg/kg	-
	LD50 Oral	Rat	1260 mg/kg	-
	LD50 Oral	Rat	2070 mg/kg	-
	LDLo Dermal	Rabbit	1260 mg/kg	-
Rosin/Resin	LD50 Oral	Mouse	2.2 g/kg	-
	LD50 Oral	Rat	3 g/kg	-
surfactant	LD50 Dermal	Rat	>10 g/kg	-
	LD50 Oral	Rat	500 mg/kg	-
	LD50 Oral	Rat	500 mg/kg	-
	LD50 Oral	Rat	620 mg/kg	-
	LD50 Oral	Rat	689 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Alkoxylated alcohol.	Eyes - Moderate irritant	Rabbit	-	24 hours 100 uL	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 uL	-
surfactant	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 100 microliters	-

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.

#### Teratogenicity

Not available.

#### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Inhalation. Ingestion.

#### Potential acute health effects

**Eye contact** : Causes serious eye irritation.

**Inhalation** : No known significant effects or critical hazards.

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## Section 11. Toxicological information

- Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	37350.31 mg/kg
Dermal	88838.2 mg/kg

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Amine Alkoxylated alcohol. surfactant	Acute LC50 >1000 ppm	Fish	96 hours
	Acute LC50 1 to 10 mg/l	Fish	96 hours
	Acute LC50 2.6 µg/l Fresh water	Crustaceans - Thamnocephalus platyurus - Nauplii	48 hours
	Acute LC50 2350 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 650 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

### Persistence and degradability

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## Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Alkoxylated alcohol.	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Amine	-2.08	-	low
Rosin/Resin	1.9 to 7.7	-	high

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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## Section 14. Transport information

## Section 15. Regulatory information

**U.S. Federal regulations** : TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found.  
TSCA 5(a)2 final significant new use rule (SNUR): No products were found.  
TSCA 12(b) one-time export notification: No products were found.  
TSCA 12(b) annual export notification: No products were found.

**United States inventory (TSCA 8b)** : All components are listed or exempted.

### SARA 302/304

#### Composition/information on ingredients

No products were found.

### SARA 311/312

**Classification** : EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1

### California Prop. 65

**⚠ WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

### Canada

**Canada inventory** : All components are listed or exempted.

### International regulations

#### Inventory list

**Australia** : Not determined.  
**China** : All components are listed or exempted.  
**Japan** : Not determined.  
**New Zealand** : Not determined.  
**Philippines** : Not determined.  
**Republic of Korea** : All components are listed or exempted.  
**Taiwan** : All components are listed or exempted.

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	2
Flammability	0
Physical hazards	0

### Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
AQUATIC HAZARD (ACUTE) - Category 3	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method

### History

**Date of issue/Date of revision** : 9/20/2023  
**Date of previous issue** : 3/11/2023  
**Version** : 1.05

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## Section 16. Other information

Regulatory Affairs Department  
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### Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

### References

- : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.